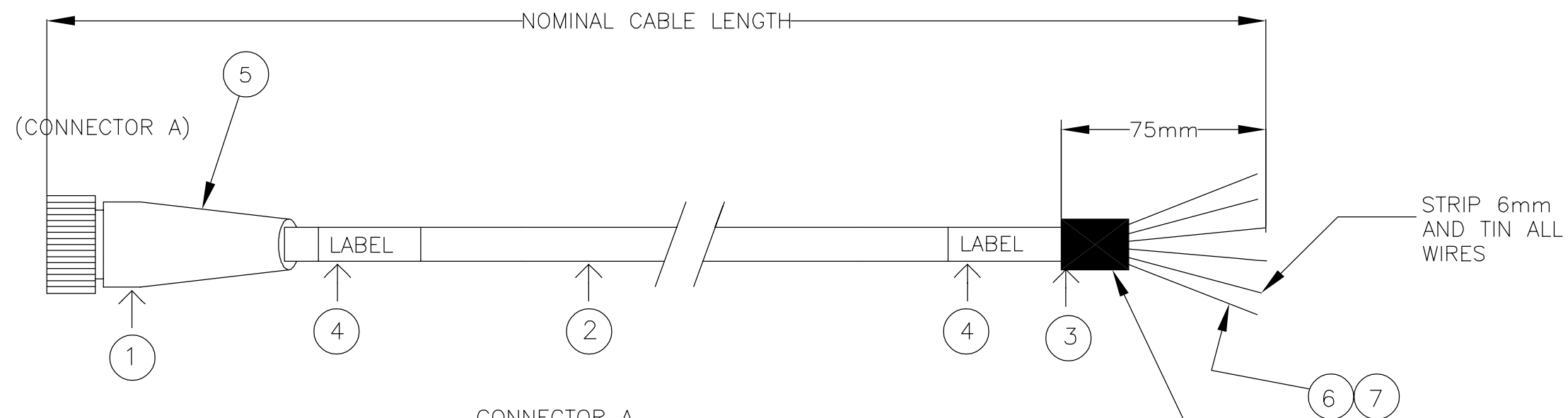


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	B/M CHANGES, ADD BALLOONS FOR IT'S 5,6&7,ECN3256	2/26/03 JS0	
2	REMOVED TABULATION, ADDED NOM CBL LENGTH	4/3/03	JEC
3	LIMIT 1 WAS NEG LIMIT, LIMIT 2 WAS POS LIMIT	8/26/04	JEC



CONNECTOR A

WIRE COLOR	FUNCTION	PIN #
RED	+5 to +24V DC	A
BLUE	LIMIT 1 (LXR -)	B
ORANGE	LIMIT 2 (LXR +)	C
GREEN	HOME	D
BLACK	GROUND	E
GREEN w/ YELLOW STRIPE	SHIELD	Shield Case

SOLDER GREEN WITH YELLOW STRIPE 18AWG TO BRAID SHIELD. MAKE WIRE SAME LENGTH AS OTHER WIRES, COVER SHIELD WITH SHRINK TUBING.

METRIC UNITS		ALL PARTS AND ASSEMBLIES TO BE MANUFACTURED PER PARKER HANNIFIN DAEDAL DIVISION PS1000 SPECIFICATIONS			
ALL DIMENSIONS ARE IN MILLIMETERS (UNLESS OTHERWISE SPECIFIED)		STANDARD TOLERANCES, UNLESS OTHERWISE SPECIFIED		THE INFORMATION CONTAINED HEREIN IS BEING MADE AVAILABLE ONLY AS THE PROPERTY OF AND FOR THE PURPOSES OF PARKER HANNIFIN CORP. DAEDAL DIVISION. IT CANNOT BE LAWFULLY REPRODUCED IN ANY FORM NOR DIVULGED TO ANY THIRD PARTY, NOR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT HAS BEEN MADE AVAILABLE TO YOU WITHOUT THE EXPRESS WRITTEN CONSENT OF PARKER HANNIFIN DAEDAL DIVISION	
ALL THREADS TO BE: I.S.O. 4g6g OR 4H6H (COARSE PITCH)		DECIMALS .X ±.2 .XX ±.10 .XXX ±.010	RMS FINISH 1600/√		
REFERENCE DRAWINGS	CHAMFERS: 45° x .5	RADII: .5 R.	DRAWN	MAD	5/7/01
ASSY or NSPER No.:	REMOVE BURRS, BREAK SHARP EDGES		CHECKED		
SALES ORDER No.:	MATERIAL N/A		DESIGN	MAD	5/7/01
FILE NAME:	FINISH N/A		ENGINEERING		
MADE FROM(FILE):			MANUFACTURING		
			QUALITY ASSURANCE		
			ASSEMBLY		
<p>Parker DAEDAL Division Automation</p> <p>Manual & Motorized Positioning Systems</p> <p>LIMIT/HOME CABLE</p>			<p>AutoCad DRAWING B 006- 1742</p>		
			SCALE: N/A	REPRO:	SHT. 1 OF 1